

CB787 Sleeve Trimmer Kit

Trims BOLTMOD[®] Sleeves to Create 1st and 2nd Oversize 06 and 08 Bolts

- Eliminate the need for stocking oversize bolts
- Mitigates AOG status due to out-of-stock oversize bolts
- Less inventory, stock only 1" length 06 and 08 sleeves
- Kit includes all required tools*
- Trimmer tool is precision-engineered for accuracy and durability
- Heavy-duty storage case makes tools easily accessible and portable





PIONEERING > ADVANCED > SOLUTIONS

*Trimmer kit requires 200-500 RPM drill motor (not included)



- 1 Case With Die Cut Foam and Label Store tools when not in use, portable.
- 2 Deburr Tool

Used to smooth the end of the sleeve after trimming to remove any burrs left behind from the trimming operation.

3 Sleeve Trimmer Tool

Used with the piloted trimmers (13 and 14) to trim sleeves to the desired length.

- 4 **1/8" Hex Wrench** Used to remove the set screw from the flat base if necessary.
- 5 1/16" Hex Wrench Used to remove pilot pins from the trimmer when

trimmer replacement is needed ...

- 6 Sleeve Trimmer Base With 100 Degree Nose Center Used to mate to the 100 degree sleeve during clamping to secure the sleeve during the trimming operation.
- 7 Sleeve Trimmer Base With Set Screw, Base Used to fill the hole on the base to prevent shavings from filling the base during the trimming operation.
- 8 Size 06 Sleeve Trimmer First Oversize Clamp Plate*
- 9 Size 06 Sleeve Trimmer Second Oversize Clamp Plate*

- 10 Size 08 Sleeve Trimmer First Oversize Clamp Plate*
- 11 Size 08 Sleeve Trimmer Second Oversize Clamp Plate*
- 12 Sleeve Trimmer Cap

Used with the clamp plates to secure the sleeves in place during the trimming operation.

- **13 Size 06 Sleeve Trimmer With Pilot** This is the trimming bit used with the sleeve trimmer tool (3).
- **14 Size 08 Sleeve Trimmer With Pilot** This is the trimming bit used with the sleeve trimmer tool (3).
- 15 Flathead Screwdriver

Use to remove the 100 degree nose from the base if necessary.

- **16** Wrench Both wrenches are used to tighten the cap against the base to secure the sleeve during the trimming operation.
- * NOTE: All clamp plates are used to securely hold sleeves against the base (either flush or 100 degree nose) during the trimming operation.

For use with Click Bond BOLTMOD[®] sleeve numbers JK5701, JK5721, JK5702, JK5722, JK5706, JK5726.

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