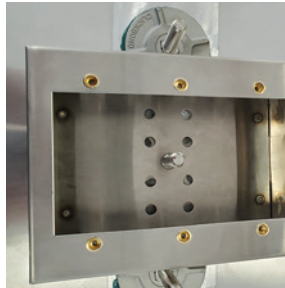


CLICK BOND®

CB9715 BULKHEAD STUD

Eliminate Hot Work, Welding, Gas Freeing, & Lagging Removal

- Protects against galvanic corrosion
- Facilitates & simplifies repairs at sea
- Eliminates gas freeing in fuel & storage tanks
- Minimizes potential leak paths
- Reduces lagging & paint removal
- Provides ideal solution for late-stage outfitting



NAVSEA
NAVAL SEA SYSTEMS COMMAND

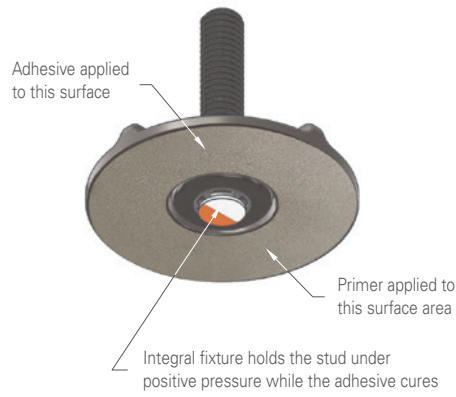
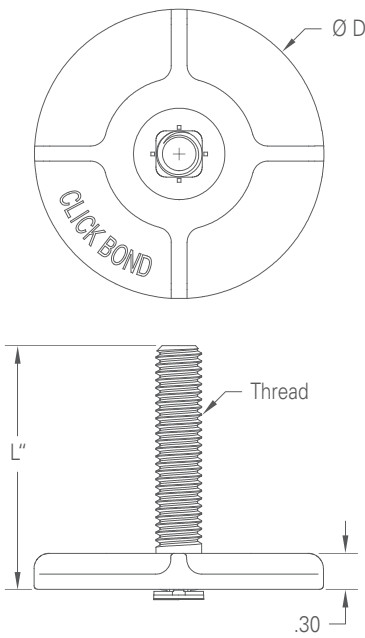
APPLICATIONS

Attachment of:

- Cables
- Tubing
- Lighting
- Audio/video systems
- Surveillance equipment
- Signage
- Sensors
- Conduits
- Junction boxes
- Grates
- Tooling
- Ducting

ADHESIVE-BONDED ASSEMBLY TECHNOLOGY

CB9715 Heavy-Duty Bulkhead Stud | Technical Specifications



Example Part Number

CB9715 CRM 6-32 P

Baseplate Primer
 Length Code: 2.0
 Thread Size: .375 – 16 UNC – 2A
 Material: 316 CRES
 Basic Part Number

Approved adhesive-bonded stud configurations per NAVSEA drawing number 803-8436636A*

Equipment Shock Grade	Stud Configuration	Maximum Payload	Adhesive Type	Stud Type	C.G. of Payload
A, B, or C	Single stud	6 lbs.	CB420E	CB9715 (up to 2" long)	Length of stud + 2" (max) from bulkhead
A, B, or C	Single stud	3.5 lbs.	CB420E	CB9715 (up to 4" long)	Length of stud + 2" (max) from bulkhead
A, B, or C	Two stud	23 lbs.	CB420E	CB9715 (up to 2" long)	Up to 3" (max) from bulkhead
A, B, or C	Four stud	53 lbs.	CB420E	CB9715 (up to 2" long)	Up to 3" (max) from bulkhead
A, B, or C	Multiple (2 or 4) studs where one or more is a 3/8" welded stud used for electrical grounding	Same requirement as for two and four studs listed above	CB420E	CB9715 (up to 2" long)	Same requirement as for two and four studs listed above

Attachment strength

- 5500 lbs. (2494.75 kg) tensile
- 1100 lbs. 1" (499 kg) offset shear

NOTE: Load performance is based on substrate bonded to product, proper surface preparation, use of recommended adhesive, and proper compliance with installation instructions.

* Meets MIL-S-901D (grade A, B, or C). All test results based on use with CB420 Adhesive.

Thread size & length options

Thread Size		
Code	Size	ØD
6	.375-16 UNC-2A	2.38

Available Lengths	
Code	Length
16	1.00
24	1.50
32	2.00
40	2.50
48	3.00
56	3.50
64	4.00



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